# Synthesis of Silica-Salen Derivative from Rice Husk Ash and its Use for Extraction of Divalent Metal Ions Co(II), Ni(II) and Cu(II)

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**Abstract:** Rice husk ash (RHA) was used to prepare sodium silicate, which in turn was functionalized with 3-(chloropropyl)triethoxysilane employing the sol-gel technique to form RHACCl. Chloro group in RHACCl was replaced with iodo group forming RHACI. Ethylenediamine was immobilized on RHACI in order to prepare it for the reaction with salicylaldehyde to form a silica derivative-salen. FT-IR analysis indicated the presence of secondary amine and -NH and C=N absorption bands. XRD analysis revealed the occurrence of the broad diffused peak with maximum intensity at 22–23° (20). BET measurements showed also that the surface area of the prepared compound is 274.55 m<sup>2</sup>/g. Elemental analysis proved the existence of nitrogen in the structure of the prepared compound. The silica derivative-salen showed high potential for extraction and removal of heavy contaminating metal ions Ni(II), Cu(II), and Co(II) from aqueous solutions. The kinetic study demonstrates that the adsorption of the metal ions follows the pseudo-second order.

**Keywords:** amorphous silica; salicylaldehyde; surface area; preconcentration process; uptake capacity

# INTRODUCTION

In recent years there has been considerable interest in developing silica-based porous materials that have large specific surface areas. This is due to widespread applications in white light emission process [1], battery applications [2], antibacterial activity [3-4], heavy metal ions separation and extraction [5-12], and catalysis [13-16]. Rice is one of the silica producing plants, where the major SiO<sub>2</sub> content is observed in its husk, which ranges from 8.7 to 28% depending on several factors including origin, geographic location and climate [2,17]. Rice husk (RH) is the protective coat of rice grains. As reported by Govindarao [18], RH constituents on a dry basis are ash (20%), cellulose (38%), lignin (22%) and organic compounds (20%). Rice husk ash (RHA) ash is silica representing (94%) of the whole [19]. Preconcentration of trace metals employing functionalized silica-gel has received much attention in the last few decades. Preliminary experiments were conducted by Leyden and Lutterll [20] and Leyden et al. [21] using amine, dithiocarbamate. and thioether derivatives for preconcentration process. Recently, this topic was a subject of extensive research, and a variety of functionalized silica compounds were prepared in order to extract or separate metal ions from aqueous solutions [6,11,22-25].

In this work, silica derivative-salen was synthesized from RH via sol-gel technique and nucleophilic substitution reaction. The resultant material was characterized using FTIR, XRD, CHNS, SEM-EDS, AFM, TGA and BET. The metal uptake capacity of the functionalized silica was investigated using aqueous solutions of Ni(II), Co(II) and Cu(II) metal ions. The effect of several factors on the preconcentration process was examined as well as including time of shaking, the concentration of metal ions, the mass of the ligand and pH of the solution.

#### EXPERIMENTAL SECTION

#### Materials

Sodium hydroxide (BHD, England 99%), nitric acid (CDH, India 70%), 3-chloropropyltriethoxysilane

(Sigma, Germany 99%), Acetone (Romal 99.7%), ethylenediamine (ALPHA CHEMICA, India 99%), triethylamine (CDH, India 98%), salicylaldehyde (CDH, India 99%), Nickle chloride hexahydrate (BDH, England 96%), Cobalt chloride hexahydrate (BDH, England 97%), Copper chloride dihydrate (BDH, England 97%), Toluene (Merk, KGaA, Germany 99%). All the chemicals were used as received without further purification.

# Procedure

# Characterization techniques

Functional groups in functionalized silica were determined using a Thermo AVATAR instrument. The spectra were recorded in the range of 4000–400 cm<sup>-1</sup>. Scanning Electron Microscopy (SEM) analysis of functionalized silica was conducted on a FESEM MIRA III (TESCAN). Samples were dispersed in ethanol for 10 min before analysis. Atomic Force Microscopy (AFM) analysis was conducted on an AFM Angstrom AA-3000.

Thermogravimetric (TG) analysis was performed using a TA Q600 instrument. The sample was heated from 50 to 600 °C at a heating rate of 20 °C min<sup>-1</sup> under Ar atmosphere. The X-ray Diffraction (XRD) patterns were obtained using Shimadzu X-ray Diffractometer using CuKa, and 2 $\theta$  between 10 and 80°. Surface area and pore volume of the sample were measured by Brunauer-Emmett-Teller using BEL BELSORP MINI II instrument. Elemental analysis was performed using a Thermo Finnigan FlashEA 1112 instrument.

#### Extraction and functionalization of silica from RH

**Extraction of silica from RH.** RH was washed with water then rinsed with distilled water then dried at room temperature for 24 h. Afterward, the sample was stirred with (1.0 M) nitric acid at room temperature for 24 h, then washed with distilled water. Subsequently, the wet material dried at 100 °C for 24 h. To obtain amorphous silica, the sample was calcined at 750 °C for 2 h in a muffle furnace to obtain acid leached RHA [26].

**Functionalization of RHA with 3-(chloropropyl) triethoxysilane (CPTES).** Functionalization of RHA was done in accordance with the procedure described by Adam et al. [27]. Silica obtained from RHA was stirred with NaOH in a plastic container at 80 °C for 60 min to convert silica into sodium silicate, then CPTES was added to this solution. Next, the solution was titrated with 3.0 M of nitric acid until the pH of the solution dropped to 3. The obtained gel was aged for 2 days, then centrifuged with water profusely. Finally, the gel was washed with acetone, then dried in at 110 °C for 24 h. The obtained powder was labeled as RHACCI.

#### Iodide-exchanged polymer

Exchanging chloride ions with iodide ions was carried out in accordance with the procedure described by Ahmed and Parish [28]. RHACCl was suspended within dry acetone containing potassium iodide, and then the mixture was refluxed for 60 h. The obtained solid precipitate was washed with distilled water, methanol and ether and dried at 100 °C. The resultant powder was labeled as RHACI.

# Functionalization with ethylenediamine and salicylaldehyde

A mixture of 1.0 g of RHAC-I, 16.6 mmol 0.9 mL of ethylene diamine and 16.6 mmol 2.3 mL of  $Et_3N$  was refluxed with 30 mL of toluene at 110 °C in an oil bath for 12 h. The obtained material was filtered and washed with DCM and DMF, then it was dried in an oven. A beige precipitate of ethylene diamine modified silica was formed, labeled RHACEN. 1.0 g of the RHACEN was added to excess mL of salicylaldehyde about 3.0, and the mixture was refluxed in 30 mL of ethanol at 50 °C for 6 h. The products were filtered and washed with an amount of ethanol and acetone. The yellow precipitate was collected and labeled as RHACSALEN. Scheme 1 represents the steps followed in the preparation of RHACSALEN ligand.

#### Metal uptake experiments

Two hundred and fifty miligrams of RHACSALEN was shaken with 50 mL, 0.1 M of aqueous solution of metal(II) ions (Co(II), Ni(II), Cu(II)) using a plastic container. Measurements of the concentration of metal ions were carried out by withdrawing a sample of 0.5 mL from the solution using a filtered syringe. Samples were diluted to the linear range of the calibration curve for



Scheme 1. Synthesis of RHACSALEN ligand

each metal. Metal ion uptake was calculated as mmole of metal per gram of ligand. Time of shaking, the concentration of metal, the mass of the ligand and pH of the solution were examined.

## RESULTS AND DISCUSSION

#### **FTIR Spectroscopy Analysis**

Functionalization of the obtained silica was monitored by comparing FTIR spectra of precursor and products. FTIR spectra of RHA, RHACCL, RHACI, RHACEN are presented in Fig. 1(a-d) and FTIR spectrum of RHACSALEN is presented in Fig. 1(e). The peaks at 1082, 796, and 474 cm<sup>-1</sup> are present in all spectra and are attributed to the Si–O–Si group [14]. The broadband that appears between 3200 and 3600 cm<sup>-1</sup> is attributed to O–H stretching vibration of Si–OH groups as well as absorbed water onto the surface of silica. The appearance of the peak at 2951 cm<sup>-1</sup>, which is attributed to the stretching of the aliphatic CH<sub>2</sub> group, is a strong evidence of the successful attachment of CPTES to the prepared silica. The peaks at 3523 and 3446 cm<sup>-1</sup> in Fig. 1(d) are attributed to the symmetric and asymmetric stretching of N–H bond of the primary amine in RHACEN, while the peaks at 3341 and 1663 cm<sup>-1</sup> are attributed respectively to the stretching and bending of N–H bond in the secondary amine in the same moiety. The appearance of these peaks is a strong evidence of the successful attachment of ethylenediamine group to RHACI.





Fig 3. SEM images of the functionalized silica. (a) 200 nm (b) 500 nm

It can be seen from Fig. 1(e) that the peaks attributed to the stretching of the N-H bond of primary amine are absent in this spectrum. In addition, the peak at 1644 cm<sup>-1</sup> refers to the isomethene group (C=N) [29]. The stretching of aliphatic CH<sub>2</sub> for propyl chain appears at 2955 cm<sup>-1</sup>. This provides strong evidence that the reaction between RHACEN and salicylaldehyde was successful and the Schiff base was formed.

#### X-ray Diffraction Pattern

The X-ray diffraction pattern of RHACSALEN is shown in Fig. 2. XRD analysis revealed the occurrence of the broad diffused peak with maximum intensity at  $22-23^{\circ}$  (2 $\theta$ ), though sharp peaks were absent. This result, which

is in agreement with a strong broad peak of amorphous silica [30], indicates that the amorphous nature of the functionalized silica was analyzed.

#### **Elemental Analysis CHNS**

Elemental analysis of RHACSALEN showed an increase in the percentages of C and H compared with RHA and RHACI [14]. Furthermore, the elemental analysis of RHACSALEN indicated the presence of N which provides further confirmation of the successful immobilization of the Schiff base onto RHACI. A similar conclusion was drawn by Adam et al. [27] and Mihsen et al. [14].

#### **SEM-EDS Analysis**

SEM images of the functionalized silica are shown in Fig. 3. These images show that the particles of the functionalized silica are granular and irregularly shaped with an average diameter of ca. 60 nm.

Fig. 4 shows the spectrum obtained from EDX analysis. This spectrum showed the presence of nitrogen which can be considered further proof for the successful incorporation of salen complex onto the surface of silica. The average value of the chemical composition obtained from EDX analysis is shown in Table 2.

#### **AFM Analysis**

AFM technique was employed to investigate the topography of the prepared ligand surface. The atomic force microscopy (AFM) images and granularity normal distribution of the RHACSALEN are shown in Fig. 5-6. The obtained results revealed that the average roughness of the surface for RHACI was increased upon functionalization process from 6.35 to 11.6 nm. This change may be attributed to the successful modification of the surface of the ligand from RHACI to RHACSALEN. Additionally, AFM results showed that the average diameter of the prepared ligand was 72 nm which is slightly larger than the result obtained via SEM technique.

#### **Thermal Analysis**

TGA-DTG analysis was performed to determine the thermal stability of the functionalized silica, and the obtained results are depicted in Fig. 7.

Table 1. Elemental analysis of RHA, RHACI, and DUACCALEN

| KIIACSALEN |       |       |       |      |
|------------|-------|-------|-------|------|
| Sample     | C (%) | H (%) | N (%) | S(%) |
| RHA        | 1.6   | 0.84  |       |      |
| RHACI      | 9.98  | 1.61  | -     | -    |
| RHACSALEN  | 11.57 | 1.95  | 1.90  | -    |

Table 2. The average values obtained from EDX analysis of RHACSALEN

| Element | W%    | A%    |
|---------|-------|-------|
| С       | 11.83 | 19.24 |
| Ν       | 0.89  | 1.25  |
| 0       | 36.52 | 44.59 |
| Si      | 48.05 | 33.42 |
| S       | 0.21  | 0.13  |
| Cl      | 2.49  | 1.37  |
| Ι       | 0.01  | 0.01  |
|         | 100   | 100   |



Fig 4. EDX chart for RHACSALEN



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Fig 6. The granularity cumulation distribution of RHACI (left); RHACSLAEN (right)



The results showed that the functionalized silica exhibited two characteristic weight loss stages. Initially, weight loss occurred between 25 and 120 °C with about 2 wt.% loss. This was attributed to the evaporation of water molecules adsorbed on the surface of silica [14,31]. The second weight loss happened between 250 and 600 °C with about 16 wt.% loss, which may be ascribed to dihydroxylation and loss of water or alcohol from silica [32-33].

Fig. 8 shows the result of DTG analysis for RHACSALEN. It reveals two major weight loss steps which are in agreement with the results obtained from



**Fig 9.** Adsorption/desorption isotherm of the functionalized silica. Inset: The pore size distribution

TGA analysis about the evaporation of water molecules and the dihydroxylation and loss of water and alcohol from silica [34].

#### Nitrogen Adsorption Desorption Analysis

The surface area of the functionalized silica was investigated employing nitrogen adsorption-desorption. Fig. 9 shows the obtained isotherm. The pore size distribution graph is inset. According to the IUPAC classification of hysteresis loops, this isotherm follows type IV and H2 isotherms [35]. It can be seen in Fig. 9 that N<sub>2</sub> adsorption isotherm of the functionalized silica gave a hysteresis loop observed in the range of  $p/p_0$  values between 0.6 and 0.9, which is associated with capillary condensation, a characteristic of mesoporous materials [11].

A specific area, pore size and pore volume of the functionalized silica was obtained employing BET analysis, and it was found to be equal to  $247.55 \text{ m}^2/\text{g}$ ,  $0.582 \text{ cm}^3/\text{g}$ , and 9.41 nm respectively.

#### **Metal Uptake Experiments**

#### Effect of shaking time on the metal uptake

In order to determine the effect of shaking time on the metal uptake, 0.25 g of the ligand was shaken with an aqueous solution of divalent metal ions for 24 h. The results, depicted in Fig. 10, shows an increase in the uptake of the metal ions as a function to the time of exposure in a nonlinear fashion. Metal ion uptake



**Fig 10.** The uptake of Co(II), Ni(II) and Cu(II) ions by RHACSALEN versus time

increased rapidly at the beginning then it became slower as the time progressed, with the exception of the case of Ni(II) ions which showed an increase in metal uptake capacity after reaching its maximum. The increase in metal uptake capacity may be ascribed to diffusion factors, as the already complexed groups prevent metal ions from contacting unreacted ligand groups. These results are in line with other works [12]. Saturation occurred after 3 h in case of cobalt, while in case of nickel and copper saturation occurred after 6 h.

First order (Eq. (1)), second order (Eq. (2)) [25], pseudo-first order (Eq. (3)) and pseudo-second-order (Eq. (4)) [36] were employed to evaluate the experimental data in order to determine the adsorption kinetics.

Kinetic model and parameters for Ni(II), Cu(II) and Co(II) are presented in Table 3.

$$\ln C_e = -k_1 t + \ln C_0 \tag{1}$$

$$\frac{1}{C_{e}} = k_{2}t + \frac{1}{C_{0}}$$
(2)

$$\log\left(1 - \frac{q_t}{q_e}\right) = -\frac{k_3}{2.303}t$$
(3)

$$\frac{t}{q_t} = \frac{1}{k_4 q_e^2} + \frac{1}{q_e} t$$
(4)

where  $C_e$  is the concentration of metal ion at equilibrium (mM),  $C_0$  is the initial concentration of metal ion (mM);  $q_e$  and  $q_t$  are the amounts of metal ions adsorbed (mol  $g^{-1}$ ) at equilibrium and at any time t (mmol  $g^{-1}$ ), respectively;

 $k_1$ ,  $k_2$ ,  $k_3$  and  $k_4$  are adsorption rate constant of first order (min<sup>-1</sup>), second order (mM<sup>-1</sup> min<sup>-1</sup>), pseudo-first order (min<sup>-1</sup>) and pseudo-second-order (g mmol<sup>-1</sup> min<sup>-1</sup>), respectively.

The obtained results show that the pseudo-secondorder model has the highest correlation coefficient for Ni(II), Cu(II) and Co(II). Additionally, the value of qe calculated from the pseudo-second-order as (21.23 mmol g<sup>-1</sup> for Ni(II), 22.13 mmol g<sup>-1</sup> for Cu(II), 17.53 for Co(II)) is close to the experimental  $q_e$  as (22.47 mmol  $g^{-1}$  for Ni(II), 23.8 mmol  $g^{-1}$  for Cu(II), 18.21 mmol  $g^{-1}$  for Co(II)) in comparison with the experimental  $q_e$  obtained from the pseudo-first-order model as (11.67 mmol g<sup>-1</sup> for Ni(II), 7.93 mmol g<sup>-1</sup> for Cu(II), 8.11 mmol g<sup>-1</sup> for Co(II)). These results indicate that the applicability of pseudosecond-order model is a better option to describe the adsorption of Ni(II), Cu(II) and Co(II) ions onto RHACSALEN. Consequently, the kinetic does not involve a mass transfer in solution and the adsorption is chemical [25].

# Effect of the initial concentration of metal ion solution

The effect of the initial concentration of the metal

ion solution was investigated. 0.25 g of RHACSALEN was shaken for 8 h with three solutions of metal ion where each of the solution has different initial concentration. The results, expressed in Fig. 11(a-c), show

**Table 3.** Rate constant of Ni(II), Cu(II) and Co(II) adsorption on RHACSALEN and the linear coefficient in various kinetics models

| Kinetic model       | Rate constant                             | $\mathbb{R}^2$ |
|---------------------|---|----------------|
| Ni(II)              |   |                |
| First order         | 0.0999 min <sup>-1</sup>                  | 0.8536         |
| Second order        | $1.5354 \text{ mM}^{-1} \text{min}^{-1}$  | 0.9104         |
| Pseudo-first order  | 0.4629 min <sup>-1</sup>                  | 0.9434         |
| Pseudo-second order | $0.0603 \text{ mM}^{-1} \text{ min}^{-1}$ | 0.9942         |
| Cu(II)              |   |                |
| First order         | 0.0511 min <sup>-1</sup>                  | 0.9477         |
| Second order        | $1.0047 \text{ mM}^{-1} \text{ min}^{-1}$ | 0.9521         |
| Pseudo-first order  | 0.3977 min <sup>-1</sup>                  | 0.9220         |
| Pseudo-second order | $0.0731 \text{ mM}^{-1} \text{ min}^{-1}$ | 0.9932         |
| Co(II)              |   |                |
| First order         | 0.0316 min <sup>-1</sup>                  | 0.9226         |
| Second order        | $0.5483 \text{ mM}^{-1} \text{ min}^{-1}$ | 0.9230         |
| Pseudo-first order  | 0.2716 min <sup>-1</sup>                  | 0.9142         |
| Pseudo-second order | 0.579 mM <sup>-1</sup> min <sup>-1</sup>  | 0.9949         |



**Fig 11.** The uptake of (a) Ni(II) ions, (b) Co(II) ions, and (c) Cu(II) ions by RHACSALEN versus different initial concentrations of metal ion solution

|        | Langmu         | Langmuir parameters |       |                | Freundlich parameters |      |  |
|--------|----------------|---------------------|-------|----------------|-----------------------|------|--|
|        | R <sup>2</sup> | qm                  | b     | R <sup>2</sup> | Kf                    | n    |  |
| Ni(II) | 0.932          | 57.4 mg/g           | 10.69 | 0.990          | 0.293                 | 1.13 |  |
| Cu(II) | 0.863          | 90.2 mg/g           | 6.624 | 0.979          | 0.247                 | 1.24 |  |
| Co(II) | 0.937          | 83.72 mg/g          | 6.299 | 0.997          | 0.588                 | 1.0  |  |

Table 4. Langmuir and Freundlich parameters for Ni(II), Cu(II) and Co(II) adsorption

**Table 5.** Comparison of maximum capacity  $q_m(mg/g)$  for Ni(II), Cu(II) and Cu(II) adsorption by variously reported adsorbents

| No | Adsorbent                               | Metal-ion | $q_m(mg/g)$ | Ref  |
|----|---|-----------|-------------|------|
| 1  | Surface modified Strychnos potatorum    | Ni(II)    | 74.55       | [37] |
|    | seeds                                   |           |             |      |
| 2  | Modified magnetic chitosan chelating    | Ni(II),   | 40.15,      | [38] |
|    | resin                                   | Cu(II),   | 103.16,     |      |
|    |   | Co(II)    | 53.51       |      |
| 3  | Phosphonate modified silica             | Ni(II),   | 12.47,      | [39] |
|    |   | Cu(II),   | 21.02,      |      |
|    |   | Co(II)    | 7.43        |      |
| 4  | Xanthate-modified chitosan/poly(N-      | Ni(II),   | 71.8,       | [40] |
|    | isopropylacrylamide) composite hydrogel | Cu(II)    | 125.3       |      |
| 5  | Salen-modified silica (RACSALEN)        | Ni(II),   | 57.4,       | This |
|    |   | Cu(II),   | 90.2,       | work |
| _  |   | Co(II)    | 83.72       |      |
|    |   |           |             |      |

that the uptake capacity increases as the initial concentration of metal ion solution increases. As the initial concentration of the metal ions increased from 0.05 to 0.15 M, the uptake of Ni(II), Cu(II) and Co(II) ions increased from 0.20 to 0.90, 0.20 to 0.65 and 0.23 to 0.70 mmol metal(II)/g ligand respectively.

The obtained data were fitted to Langmuir and Freundlich two-parameters isotherm models. The linear shape of the Langmuir model is described as follows [36]:

$$\frac{C_e}{q_e} = \frac{C_e}{q_m} + \frac{1}{q_m b}$$
(5)

where  $q_e$  is the equilibrium amount of adsorbate (mg/g),  $C_e$  is the equilibrium concentration of adsorbate (mg/L),  $q_m$  is the maximum adsorption capacity and b is the Langmuir constant.

Freundlich model is described as follows:

$$\ln q_e = \ln K_f + \frac{1}{n} \ln C_e \tag{6}$$

where  $q_e$  is the amount of adsorbate (mg/g),  $C_e$  is the equilibrium concentration of adsorbate (mg/L),  $K_f$  and 1/n are the Freundlich constants.

The relationship between the Langmuir and Freundlich parameters with correlation coefficient was shown in Table 4. R<sup>2</sup> values suggest that the adsorption isotherm data were best fitted to the Freundlich adsorption isotherm model. These results suggest that the adsorption of Ni(II), Cu(II) and Cu(II) onto RHACSLAEN was in multilayer fashion [37].

The comparison of maximum capacity for Ni(II), Cu(II) and Cu(II) adsorption by variously reported adsorbents is given in Table 5.

### Effect of the mass of the functionalized silica

The effect of the mass of the functionalized silica was investigated using three different masses of ligand (100, 150, and 250 mg). Fig. 12(a-c) illustrate the uptake capacity of RHACSALEN for Ni(II), Co(II) and Cu(II) ions respectively. The obtained results showed that the maximum uptake capacity increased as the mass of the ligand increased for both of Ni(II) and Co(II) ions (0.9 and 0.65 mmol metal(II)/g ligand respectively), however in the case of Cu(II) ions the maximum uptake capacity



Fig 12. The uptake of (a) Ni(II) ions, (b) Co(II) ions, and (c) Cu(II) ions by RHACSALEN versus different masses of the ligand



**Fig 13.** The uptake of (a) Ni(II) ions, (b) Co(II) ions, and (c) Cu(II) ions by RHACSALEN versus different initial pH values of metal ion solution

was very close in both 150 and 250 mg of the ligand. These results can be rationalized on the basis that as the amount of the ligand increases, more ligand site is accessible for complexation with metal ions.

#### Effect of pH

The effect of pH of the metal ion solution on the preconcentration process was studied by exposing the

functionalized silica to solutions of metal ions at three different pH values. The results, expressed in Fig. 13(ac), show that metal uptake capacity increased as the pH decreased and reached its maximum at pH = 3 in the case of Ni and pH = 4 in the case of Co and Cu. The decreasing of pH can be due to ionization of hydrogen of the hydroxyl group in salen moiety and coordinate oxygen atom with metal ions. It was noted that the uptake capacity of the ligand declined as the pH of the solution increased. This behavior is ascribed to the formation of metal hydroxides [9].

## CONCLUSION

Silica derivative-salen ligand was synthesized and used to extract divalent metal ions (Ni(II), Co(II) and Cu(II)) from aqueous solutions. The techniques of characterization proved the successful synthesis of RHACSALEN. FTIR spectra showed the formation of the C=N bond. Nitrogen adsorption-desorption analysis stated that RHACSLAEN has a high surface area 247.55 m<sup>2</sup>/g. AFM and SEM analysis showed that the average diameter for the prepared ligand particles ranges between 63 and 72 nm. The prepared ligand is very efficient in the removal of metal ions from aqueous solutions, and such a material can be used in numerous applications not only for separation and removal of contaminants but also many other purposes such as catalysts for most organic reactions.

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